

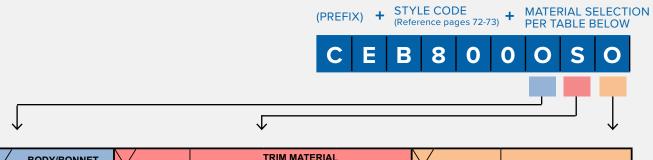
FORGED STEEL VALVES

GATE / GLOBE / CHECK

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Part Numbering System

Valve Material Option Codes



	BODY/BONNET COVER	X	API TRIM#	TRIM MATERIAL					
\setminus				STEM	WEDGE/DISC 7	SEAT 7	\wedge	PACKING	SPRING ⁶
А	A182-F51	Α	10	316	316	316	А	GRAPHITE V-RINGS	
В	A182-F347	В	11	MONEL	MONEL	HF	В		
С	A182-F5	С		MONEL K500	MONEL	MONEL	С	СН	ESTERTON 1600
D	A182-F316H	D	9	MONEL NACE	MONEL NACE	MONEL NACE	D		
Е	B564-N10276	Е		INCONEL 625	HF	HF	Е	GAF	RLOCK EVSP 9000
F	B462-N08020	F	13	ALLOY 20	ALLOY 20	ALLOY 20	F		
G	A182-F9	G		317L	317L	HF	G		
Н	A182-F321	Н		347H	HF	HF	Н		
1	A182-F347H	1		347H	347H	HF	1		INCONEL X-750 ⁶
J	A182-F316DC	J		316H	316H	HF	J		
к	A182-F11, CL.2	К		410 NACE	420 NACE	HF	К		
L	A182-F317DC	L		321	HF	HF	L		
M	B564-N06625	М		316H	HF	HF	M		BRAIDED TFE
N	A182-F22, CL.3	N		304L	304L	HF	N		
o	A105 ²	0	8	410	420	HF	0	GRAPHITE W/BRAIDED ENDS ⁶	302/316L ⁶
Р	A182-F91	Р		INCOLOY 825	HF	HF	Р		
Q	B564-N04400	Q	18	ALLOY 20	HF	HF	Q		
R	A182-F304DC	R		F51	F51	HF	R		
s	A105 ²	S	12	316	316	HF	S	SLADE 3300G	
Т	A350-LF2, CL.1 ³	Т	5	410	HF	HF	Т		
U	A350-LF2, CL.1 ³	U		F53	HF	HF	U		
٧	A182-F304H	٧		304H	304H	HF	٧	TFE	V-RINGS VACUUM
w	B564-N08825	w	16	316	HF	HF	w	GARLOCK - G	RAPHITE W/ CERAMIC RING
х	A182-F53	х		HAST - C276	HAST - C276	HAST - C276	х		TFE V-RINGS
Υ	A105 ²	Υ		304H	HF	HF	Υ		
Z	***	Z	***	***	***	***	Z		***

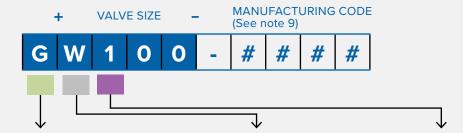
^{1.} For ASTM material specification, refer to EDC 001 for body/bonnet, EDC 006 for stem, EDC 005 for wedge/disc, EDC 004 for seat, EDC 019 for packing, EDC 011 for spring

^{2.} For A105 Body/Bonnet/Cover use O for Standard service, S for HF acid service, and Y for NACE service.

^{3.} For A350-LF2, Cl. 1 Body/Bonnet/Cover use T for Standard service, and U for NACE service.

^{4.} For all welded valves, use "O" for the gasket code.

^{5.} Wedges/discs base material shall be compatible with the pressure/temperature rating and at least equal in corrosion resistance as the body material.



X	GASKET		END CONNECTIONS	X	SIZE
Α	INCOLOY 825 + GRAPHITE	А	BWE SCH. 10	025	1/4 NPS / 8 DN
В	INCONEL 600/X750 + GRAPHITE	В	BWE SCH.20	037	3/8 NPS / 10 DN
С		С	BWE SCH. 40	050	1/2 NPS / 15 DN
D	INCONEL 600/X750 + TFE	D	BWE SCH. 80	075	3/4 NPS / 20 DN
E		Е	BWE SCH.100	100	(1 NPS / 25 DN
F	ALLOY 20 + GRAPHITE		BWE SCH.160	125	1 1/4 NPS 40 DN
G	316 + GRAPHITE		BWE SCH. 180	150	1 1/2 / 40 DN
Н	HAST - C276 + GRAPHITE		BWE SCH. XXS	200	2 NPS / 50 DN
1	347H + GRAPHITE	1		300	3 NPS / 80 DN)
J		J	RING TYPE JOINT (RTJ)		
к		к			
L	317L + GRAPHITE	L			
М	MONEL + GRAPHITE	М			
N		N			
0	316/316L + GRAPHITE OR NO GASKET ⁴	0	F- NPT THD RAISED FACE MALE EXTENSIONS		
Р	X750 + THERMICULITE 835	Р	PLAIN END FLANGE		
Q		Q	BRITISH (ISO 228) PARALLEL THD		
R		R	SW X REDUCED NPT		
S	METAL OCTAGONAL RING	S	NPT x REDUCED NPT		
Т	316 + TFE	т			
U	304 + TFE	U	SOCKETWELD X F-NPT		
V	304L + GRAPHITE	٧			
w		w	SOCKETWELD (SW)		
х	MONEL + TFE	Х			
Υ		Υ	F-NPT X BUTTWELD		
Z	***	Z	***		

^{6.} For spring loaded check valves only, the third digit of the material option code will represent the spring material. The letter "O" may be used for 302 or 316L stainless steel springs. 316L

^{7.} HF = Stellite hardfaced overlay. For seats and wedges/discs where weld deposited facings are used, the base material is equal to the stem material or at least equal in corrosion

^{8.} The grouping may be prefixed by "CE" to indicate compliance with the European Commission Pressure Equipment Directive 2014/68/EU.
9. For special requests, the grouping may also be suffixed with a MANUFACTURING CODE which will be separated from the rest of the valve figure number by a hyphen (-). New list of codes are added based on special customer requests and maintained in the Quality database. Check with Sales department for Manufacturing Code information not found here.



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